

2020年9月度 機械工具生産動態調査表(会員統計)

1. 工 具

単位:千個・百万円

| 区 分 | 生 産 | | | 販 売 | | | 月末在庫 | | 生産金額 | 輸 出 | | |
|----------|--------|--------|-------|--------|--------|-------|--------|--------|--------|--------|--------|--------|
| | 数量 | 金額 | 前年同月比 | 数量 | 金額 | 前年同月比 | 数量 | 前年同月比 | ウェイト | 数量 | 金額 | 前年同月比 |
| ドリル | 1,672 | 968 | 57.3% | 1,994 | 1,149 | 71.9% | 9,044 | 89.2% | 3.5% | 758 | 228 | 65.6% |
| エンドミル | 87 | 352 | 61.2% | 88 | 341 | 68.2% | 540 | 90.1% | 1.3% | 20 | 29 | 50.9% |
| カッタ | 6 | 80 | 88.4% | 6 | 60 | 88.6% | 6 | 137.8% | 0.3% | 0 | 2 | 53.5% |
| ギヤカッタ | 10 | 512 | 72.7% | 8 | 490 | 69.3% | 1 | 116.4% | 1.8% | 1 | 110 | 70.0% |
| ブローチ | 3 | 603 | 67.1% | 2 | 600 | 68.3% | 0 | 23.2% | 2.2% | 0 | 178 | 87.5% |
| ねじ加工工具 | 2,045 | 1,943 | 57.4% | 2,151 | 2,176 | 69.4% | 4,155 | 101.9% | 6.9% | 1,198 | 841 | 67.5% |
| バイト | 6 | 21 | 74.4% | 8 | 29 | 85.4% | 64 | 107.3% | 0.1% | 0.0 | 0.4 | - |
| リーマ | 30 | 100 | 54.2% | 31 | 101 | 65.7% | 124 | 86.8% | 0.4% | 0 | 2 | 44.4% |
| 鋸刃カッタ | 260 | 86 | 60.4% | 258 | 73 | 68.8% | 12 | 25.7% | 0.3% | 21 | 12 | 31.7% |
| 耐摩工具 | 4 | 139 | 67.7% | 6 | 153 | 77.6% | 3 | 162.6% | 0.5% | 0 | 19 | 118.0% |
| 特殊鋼工具計 | 4,123 | 4,804 | 60.8% | 4,552 | 5,172 | 70.1% | 13,950 | 92.5% | 17.1% | 2,000 | 1,419 | 68.6% |
| ドリル | 13,104 | 2,482 | 70.5% | 13,032 | 2,608 | 78.9% | 1,501 | 89.2% | 8.9% | 121 | 536 | 72.3% |
| エンドミル | 748 | 2,528 | 67.2% | 910 | 2,788 | 81.8% | 3,621 | 89.6% | 9.0% | 341 | 935 | 90.1% |
| カッタ | 359 | 343 | 62.1% | 334 | 387 | 71.0% | 1,013 | 138.6% | 1.2% | 0 | 4 | 71.2% |
| ねじ加工工具 | 21 | 206 | 50.0% | 20 | 204 | 58.3% | 102 | 88.9% | 0.7% | 7 | 53 | 38.5% |
| バイト | 136 | 591 | 65.1% | 153 | 681 | 73.5% | 450 | 106.2% | 2.1% | 41 | 208 | 82.2% |
| リーマ | 119 | 186 | 54.3% | 123 | 218 | 68.0% | 96 | 98.9% | 0.7% | 1 | 12 | 43.9% |
| 鋸刃カッタ | 6 | 48 | 90.6% | 5 | 42 | 81.1% | 1 | 372.3% | 0.2% | 0 | 1 | 16.7% |
| インサート | 37,851 | 10,096 | 81.6% | 40,080 | 11,065 | 89.6% | 64,276 | 98.2% | 36.0% | 18,214 | 5,013 | 92.3% |
| 耐摩耗工具 | 674 | 2,512 | 77.2% | 613 | 2,498 | 74.4% | 696 | 93.0% | 9.0% | 66 | 333 | 89.6% |
| 鈹山土木工具 | 6,251 | 580 | 73.9% | 6,238 | 591 | 69.4% | 177 | 90.6% | 2.1% | 39 | 314 | 78.1% |
| 超硬工具計 | 59,270 | 19,571 | 75.4% | 61,510 | 21,083 | 82.8% | 71,932 | 97.9% | 69.8% | 18,830 | 7,409 | 88.1% |
| ドリル | 5 | 55 | 45.9% | 4 | 56 | 52.6% | 12 | 88.2% | 0.2% | 0 | 1 | 49.8% |
| エンドミル | 9 | 107 | 50.6% | 12 | 138 | 54.5% | 31 | 108.2% | 0.4% | 6 | 60 | 86.4% |
| カッタ | 1 | 46 | 55.3% | 1 | 55 | 56.8% | 1 | 73.0% | 0.2% | 1 | 19 | 69.7% |
| インサート | 417 | 1,289 | 75.2% | 523 | 1,689 | 82.1% | 1,505 | 99.1% | 4.6% | 268 | 744 | 89.3% |
| ダイヤ・CBN計 | 432 | 1,497 | 70.3% | 541 | 1,938 | 77.1% | 1,549 | 99.2% | 5.3% | 275 | 824 | 88.4% |
| ドリル | 14,781 | 3,505 | 65.8% | 15,031 | 3,813 | 76.1% | 10,556 | 89.2% | 12.5% | 880 | 765 | 70.2% |
| エンドミル | 844 | 2,987 | 65.6% | 1,010 | 3,267 | 78.5% | 4,193 | 89.8% | 10.7% | 367 | 1,023 | 88.0% |
| カッタ | 367 | 469 | 64.6% | 341 | 502 | 70.8% | 1,020 | 138.5% | 1.7% | 1 | 25 | 68.7% |
| ギヤカッタ | 10 | 512 | 72.7% | 8 | 490 | 69.3% | 1 | 116.4% | 1.8% | 1 | 110 | 70.0% |
| ブローチ | 3 | 603 | 67.1% | 2 | 600 | 68.3% | 0 | 23.2% | 2.2% | 0 | 178 | 87.5% |
| ねじ加工工具 | 2,066 | 2,150 | 56.6% | 2,171 | 2,380 | 68.3% | 4,257 | 101.6% | 7.7% | 1,205 | 893 | 64.6% |
| バイト | 142 | 612 | 65.4% | 162 | 710 | 73.9% | 514 | 106.3% | 2.2% | 41 | 208 | 82.3% |
| リーマ | 149 | 285 | 54.3% | 154 | 320 | 67.3% | 220 | 91.7% | 1.0% | 2 | 14 | 44.0% |
| 鋸刃カッタ | 267 | 134 | 68.5% | 263 | 115 | 72.9% | 14 | 27.8% | 0.5% | 21 | 12 | 30.1% |
| インサート | 38,267 | 11,385 | 80.8% | 40,603 | 12,755 | 88.6% | 65,780 | 98.3% | 40.6% | 18,482 | 5,756 | 91.9% |
| その他工具 | 7,712 | 1,026 | 68.7% | 8,043 | 1,111 | 77.7% | 3,932 | 86.2% | 3.7% | 5,279 | 279 | 82.2% |
| ボディ関係 | 85 | 1,123 | 67.9% | 82 | 1,205 | 72.5% | 595 | 180.0% | 4.0% | 52 | 564 | 83.5% |
| 切削工具小計 | 64,693 | 24,791 | 71.1% | 67,870 | 27,267 | 80.1% | 91,081 | 96.8% | 88.5% | 26,331 | 9,828 | 84.4% |
| 耐摩耗工具 | 678 | 2,651 | 76.6% | 620 | 2,650 | 74.6% | 699 | 93.2% | 9.5% | 67 | 352 | 90.8% |
| 鈹山土木工具 | 6,251 | 580 | 73.9% | 6,238 | 591 | 69.4% | 177 | 90.6% | 2.1% | 39 | 314 | 78.1% |
| 総合計 | 71,622 | 28,022 | 71.6% | 74,727 | 30,509 | 79.4% | 91,957 | 96.8% | 100.0% | 26,436 | 10,494 | 84.4% |

2. 超硬合金生産

| 区 分 | 個数(千個) | 重量(t) | 金額(百万円) |
|--------|--------|-------|---------|
| 切 削 用 | 46,192 | 290 | 10,313 |
| 耐摩・耐蝕用 | 1,418 | 69 | 1,169 |
| 鈹山土木用 | 6,571 | 11 | 108 |
| そ の 他 | 12 | 1 | 39 |
| 超硬合金合計 | 54,192 | 371 | 11,629 |

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