

April 2026 Machinery Tool Production Trends Report (Membership Statistics)

1.Tools

Units: Thousands of Units, Millions of Yen

J T A M e m b e r s h i p S t a t i s t i c s	Category		Production			Sales			End-of-month inventory		Share of Production Value	Export		
			Quantity	Amount	Year-on-Year Comparison	Quantity	Amount	Year-on-Year Comparison	Quantity	Amount		Quantity	Amount	Year-on-Year Comparison
	H S S	Drill	1,893	1,375	112.0%	2,105	1,500	115.4%	6,899	92.5%	2.9%	885	392	127.8%
		End Mill	76	471	100.1%	79	453	114.8%	333	85.4%	1.0%	18	40	91.1%
		Milling Cutter	8	145	100.4%	6	65	45.0%	5	105.7%	0.3%	0	4	106.6%
		Gear Cutter	9	570	100.7%	7	553	101.4%	1	94.4%	1.2%	1	148	109.3%
		Broach	3	831	118.4%	2	764	123.3%	0	48.0%	1.8%	1	275	107.1%
		Tap & Die	2,410	3,626	107.9%	2,437	3,557	111.0%	4,420	99.7%	7.7%	1,439	1,664	117.9%
		Single Point Tool	3	18	266.4%	3	23	193.2%	33	103.5%	0.0%	0.0	0.0	–
		Reamer	26	112	102.0%	26	118	111.3%	95	89.9%	0.2%	2	5	123.0%
		Saw Blade	279	132	103.1%	281	114	113.5%	58	123.3%	0.3%	122	54	133.2%
		Wear Resistant Tool	3	194	155.3%	3	189	186.4%	0	73.5%	0.4%	0	20	166.6%
		Total HSS Tools	4,708	7,475	109.3%	4,949	7,337	112.4%	11,846	95.0%	15.8%	2,468	2,603	117.5%
	C C	Drill	21,236	4,953	122.1%	21,867	5,600	130.2%	1,771	93.4%	10.5%	192	1,375	120.7%
		End Mill	1,025	4,171	105.2%	1,158	4,780	124.6%	3,626	88.9%	8.8%	432	1,888	128.9%
		Milling Cutter	320	791	142.0%	273	770	137.7%	433	78.1%	1.7%	0	4	113.3%
		Tap & Die	32	409	113.7%	33	396	109.2%	82	94.7%	0.9%	14	149	99.0%
		Single Point Tool	99	905	104.4%	107	906	104.3%	452	92.7%	1.9%	48	402	112.0%
		Reamer	40	262	107.4%	39	288	103.5%	161	105.1%	0.6%	1	14	116.0%
		Saw Blade Cutter	6	49	88.3%	4	37	81.6%	1	237.3%	0.1%	1	1	201.9%
		Insert	34,537	16,089	117.1%	36,490	18,012	116.0%	58,775	72.8%	34.0%	21,232	10,101	122.7%
		Wear Resistant Tool	553	4,129	135.3%	536	4,009	137.1%	436	82.1%	8.7%	13	548	126.6%
		Construction Tool	8,894	877	105.0%	8,902	976	123.4%	33	65.4%	1.9%	35	517	96.4%
		Total Cemented Carbide Tools	66,741	32,635	117.7%	69,410	35,774	121.3%	65,770	74.2%	68.9%	21,969	14,999	121.6%
	D I A · C B N	Drill	5	95	100.4%	6	112	126.3%	20	114.4%	0.2%	0	4	1523.5%
		End Mill	9	147	107.6%	11	182	116.3%	31	85.3%	0.3%	3	47	92.1%
		Cutter	1	48	122.7%	1	53	112.5%	1	119.2%	0.1%	0	10	85.8%
		Insert	545	2,337	120.1%	603	2,624	118.1%	1,578	96.2%	4.9%	296	1,259	116.6%
		Total Diamond & CBN Tools	560	2,627	118.6%	620	2,970	118.1%	1,630	96.2%	5.5%	299	1,319	115.5%
	T o t a l b y T o o l	Drill	23,134	6,424	119.4%	23,977	7,212	126.8%	8,690	92.7%	13.6%	1,077	1,771	122.4%
		End Mill	1,110	4,790	104.7%	1,248	5,415	123.4%	3,991	88.6%	10.1%	453	1,976	126.6%
		Milling Cutter	329	983	132.9%	280	888	118.3%	439	78.4%	2.1%	1	17	94.8%
		Gear Cutter	9	570	100.7%	7	553	101.4%	1	94.4%	1.2%	1	148	109.3%
		Broach	3	831	118.4%	2	764	123.3%	0	48.0%	1.8%	1	275	107.1%
		Threading Tool	2,441	4,035	108.4%	2,470	3,953	110.8%	4,502	99.6%	8.5%	1,453	1,813	116.1%
		Single Point Tool	102	923	105.6%	110	929	105.5%	486	93.4%	1.9%	48	402	112.0%
		Reamer	66	374	105.7%	64	405	105.7%	256	98.9%	0.8%	3	19	117.7%
		Saw Blade	285	181	98.6%	285	152	103.5%	59	123.8%	0.4%	122	55	134.2%
		Insert	35,082	18,425	117.5%	37,092	20,636	116.2%	60,353	73.2%	38.9%	21,527	11,360	122.0%
		Other Tools	24,080	2,902	214.7%	24,046	2,903	202.5%	3,583	94.5%	6.1%	7,114	622	129.1%
		Tool Body Components	97	1,724	109.2%	97	1,827	110.0%	274	84.9%	3.6%	60	928	108.9%
		Total Cutting Tools	86,737	42,162	118.1%	89,681	45,638	120.7%	82,634	77.7%	89.0%	31,861	19,386	120.8%
		Wear Resistant Tool	556	4,323	136.1%	539	4,198	138.7%	436	82.1%	9.1%	13	568	127.7%
		Construction Tool	8,894	877	105.0%	8,902	976	123.4%	33	65.4%	1.9%	35	517	96.4%
		Total	96,187	47,362	119.2%	99,122	50,812	122.0%	83,104	77.7%	100.0%	31,910	20,470	120.3%

*HSS includes other special steels.

2.Cemented Carbide Production

Category	Quantity (Thousands of Units)	Weight (tonnes)	Amount (Millions of Yen)
For Cutting Tool	57,877	367	15,379
For Wear and Corrosion Resistance Tool	444	72	2,223
For Construction Tool	8,903	10	169
Other	5	1	96
Total Cemented Carbide	67,228	449	17,867

update	2026/05/29
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