

June 2026 Machinery Tool Production Trends Report (Membership Statistics)

1.Tools

Units: Thousands of Units, Millions of Yen

J T A M e m b e r s h i p S t a t i s t i c s	Category		Production			Sales			End-of-month inventory		Share of Production Value	Export		
			Quantity	Amount	Year-on-Year Comparison	Quantity	Amount	Year-on-Year Comparison	Quantity	Amount		Quantity	Amount	Year-on-Year Comparison
	H S S	Drill	1,934	1,393	115.6%	2,027	1,625	124.3%	6,618	91.7%	2.7%	852	414	135.3%
		End Mill	79	551	121.2%	91	570	161.8%	310	78.5%	1.1%	22	129	352.6%
		Milling Cutter	6	160	99.4%	6	73	149.1%	4	85.0%	0.3%	1	7	222.8%
		Gear Cutter	9	608	100.3%	8	589	101.8%	1	88.3%	1.2%	1	139	117.5%
		Broach	3	823	106.9%	2	778	103.8%	0	216.1%	1.6%	1	263	97.7%
		Tap & Die	2,569	3,721	115.4%	2,845	4,235	130.0%	3,938	89.7%	7.3%	1,730	2,035	130.1%
		Single Point Tool	4	20	153.2%	4	27	128.8%	32	92.8%	0.0%	0.0	0.0	–
		Reamer	27	137	113.5%	27	133	121.2%	94	86.6%	0.3%	2	8	124.2%
		Saw Blade	263	142	110.6%	240	105	110.4%	73	127.2%	0.3%	113	49	129.9%
		Wear Resistant Tool	3	212	165.1%	3	208	179.3%	0	61.5%	0.4%	0	27	129.6%
		Total HSS Tools	4,898	7,767	114.0%	5,252	8,344	125.7%	11,071	90.7%	15.2%	2,721	3,071	130.0%
	C C	Drill	22,991	5,484	134.0%	23,869	6,068	146.9%	1,666	86.1%	10.8%	177	1,289	127.7%
		End Mill	1,086	4,546	117.8%	1,184	5,008	126.0%	3,441	84.8%	8.9%	407	1,826	115.2%
		Milling Cutter	239	974	171.4%	272	904	157.5%	330	62.1%	1.9%	0	5	110.3%
		Tap & Die	31	415	118.3%	35	430	124.5%	79	91.3%	0.8%	13	135	98.2%
		Single Point Tool	94	913	98.3%	114	991	109.9%	441	90.2%	1.8%	46	408	116.7%
		Reamer	43	310	136.0%	44	338	125.0%	157	103.0%	0.6%	2	32	169.1%
		Saw Blade Cutter	6	57	106.9%	4	44	97.1%	0	36.4%	0.1%	0	1	79.1%
		Insert	34,709	17,589	119.9%	34,461	18,569	123.9%	58,749	73.3%	34.5%	20,274	10,572	137.7%
		Wear Resistant Tool	497	5,373	176.2%	472	5,476	179.7%	377	71.2%	10.5%	15	873	180.3%
		Construction Tool	10,441	1,216	150.4%	10,458	1,360	125.6%	37	79.1%	2.4%	54	777	105.8%
		Total Cemented Carbide Tools	70,136	36,877	128.9%	70,912	39,186	133.5%	65,278	74.2%	72.3%	20,989	15,919	132.6%
	D I A · C B N	Drill	5	95	108.3%	6	114	101.5%	23	136.4%	0.2%	0	3	76.6%
		End Mill	10	153	96.3%	10	184	110.6%	31	82.4%	0.3%	3	41	98.7%
		Cutter	1	41	91.7%	1	50	88.6%	1	96.8%	0.1%	0	13	79.9%
		Insert	536	2,323	107.6%	570	2,574	114.2%	1,557	94.4%	4.6%	300	1,305	116.1%
		Total Diamond & CBN Tools	552	2,612	106.6%	587	2,923	112.9%	1,612	94.5%	5.1%	303	1,362	114.8%
	T o t a l b y T o o l	Drill	24,929	6,973	129.5%	25,901	7,807	140.7%	8,307	90.6%	13.7%	1,029	1,706	129.3%
		End Mill	1,175	5,250	117.4%	1,286	5,762	128.2%	3,782	84.2%	10.3%	432	1,996	120.0%
		Milling Cutter	246	1,175	151.8%	278	1,028	151.1%	335	62.3%	2.3%	1	25	103.5%
		Gear Cutter	9	608	100.3%	8	589	101.8%	1	88.3%	1.2%	1	139	117.5%
		Broach	3	823	106.9%	2	778	103.8%	0	216.1%	1.6%	1	263	97.7%
		Threading Tool	2,600	4,136	115.7%	2,881	4,665	129.4%	4,017	89.8%	8.1%	1,743	2,171	127.6%
		Single Point Tool	98	933	99.1%	118	1,017	110.3%	473	90.3%	1.8%	46	408	116.7%
		Reamer	71	447	128.2%	71	471	123.9%	251	96.2%	0.9%	4	40	158.0%
		Saw Blade	269	199	109.5%	244	148	106.1%	74	126.5%	0.4%	113	50	127.9%
		Insert	35,244	19,912	118.3%	35,031	21,143	122.6%	60,306	73.8%	39.0%	20,574	11,877	135.0%
		Other Tools	24,456	2,023	167.7%	24,459	1,887	174.4%	3,628	92.3%	4.0%	6,202	555	152.8%
		Tool Body Components	93	1,713	103.5%	95	1,837	114.9%	268	83.8%	3.4%	59	992	118.4%
		Total Cutting Tools	89,193	44,192	120.3%	90,372	47,134	127.3%	81,442	77.2%	86.7%	30,205	20,222	130.4%
		Wear Resistant Tool	500	5,585	175.7%	475	5,684	179.7%	378	71.2%	11.0%	16	900	178.2%
		Construction Tool	10,441	1,216	150.4%	10,458	1,360	125.6%	37	79.1%	2.4%	54	777	105.8%
		Total	100,134	50,992	125.2%	101,305	54,178	131.3%	81,857	77.2%	100.0%	30,275	21,899	130.7%

*HSS includes other special steels.

2.Cemented Carbide Production

Category	Quantity (Thousands of Units)	Weight (tonnes)	Amount (Millions of Yen)
For Cutting Tool	56,873	359	15,381
For Wear and Corrosion Resistance Tool	425	63	3,015
For Construction Tool	10,468	13	266
Other	10	1	122
Total Cemented Carbide	67,775	437	18,785

update	2026/07/31
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