

November 2025 Machinery Tool Production Trends Report (Membership Statistics)

1.Tools

Units: Thousands of Units, Millions of Yen

J T A M e m b e r s h i p S t a t i s t i c s	Category		Production			Sales			End-of-month inventory		Share of Production Value	Export		
			Quantity	Amount	Year-on-Year Comparison	Quantity	Amount	Year-on-Year Comparison	Quantity	Amount		Quantity	Amount	Year-on-Year Comparison
	H S S	Drill	1,782	1,259	114.4%	1,774	1,309	107.9%	7,000	85.5%	3.1%	718	362	136.5%
		End Mill	73	467	98.4%	77	386	104.7%	355	98.7%	1.2%	20	49	96.6%
		Milling Cutter	6	138	102.5%	4	58	93.8%	5	103.5%	0.3%	0	5	216.7%
		Gear Cutter	8	523	93.5%	6	500	94.0%	1	88.0%	1.3%	1	116	104.4%
		Broach	3	781	98.8%	2	752	105.5%	0	47.0%	1.9%	1	277	111.9%
		Tap & Die	2,288	3,103	102.7%	2,524	3,447	112.8%	4,193	99.7%	7.7%	1,497	1,685	117.0%
		Single Point Tool	5	10	109.0%	4	9	101.2%	31	92.3%	0.0%	0.0	0.0	–
		Reamer	22	96	81.4%	24	99	89.5%	101	97.7%	0.2%	2	4	86.2%
		Saw Blade	303	132	106.9%	307	115	136.5%	73	150.3%	0.3%	133	59	167.5%
		Wear Resistant Tool	2	111	85.9%	2	108	67.8%	1	224.7%	0.3%	0	16	56.2%
		Total HSS Tools	4,491	6,621	102.5%	4,725	6,783	107.5%	11,763	90.9%	16.5%	2,373	2,573	117.7%
	C C	Drill	18,013	4,253	114.3%	18,104	4,448	110.2%	1,890	95.1%	10.6%	176	1,131	111.8%
		End Mill	940	3,685	92.7%	1,077	4,076	101.0%	3,884	94.2%	9.2%	396	1,639	105.8%
		Milling Cutter	423	602	112.8%	368	584	105.2%	539	77.3%	1.5%	0	5	99.1%
		Tap & Die	33	382	105.2%	35	396	108.5%	88	91.9%	1.0%	19	185	115.5%
		Single Point Tool	134	833	100.1%	138	837	90.0%	484	107.7%	2.1%	44	363	95.9%
		Reamer	114	240	106.7%	116	273	104.1%	154	97.4%	0.6%	1	21	89.4%
		Saw Blade Cutter	9	63	135.1%	6	51	110.8%	0	107.1%	0.2%	0	1	179.5%
		Insert	29,378	13,205	88.0%	32,186	14,465	97.0%	74,454	85.7%	32.8%	19,830	8,575	109.1%
		Wear Resistant Tool	482	3,054	102.2%	476	2,988	102.2%	656	150.8%	7.6%	26	397	100.2%
		Construction Tool	7,653	801	97.7%	7,645	840	96.4%	90	32.0%	2.0%	49	558	94.1%
		Total Cemented Carbide Tools	57,179	27,119	95.1%	60,151	28,958	100.1%	82,239	86.5%	67.4%	20,542	12,874	107.5%
	D I A · C B N	Drill	5	101	95.6%	4	100	89.5%	17	88.3%	0.3%	0	3	281.8%
		End Mill	11	162	111.7%	10	165	107.2%	39	102.9%	0.4%	4	54	100.0%
		Cutter	1	40	95.9%	1	51	84.7%	1	66.2%	0.1%	0	14	58.7%
		Insert	497	2,157	100.7%	550	2,347	108.0%	1,646	97.5%	5.4%	293	1,218	116.5%
		Total Diamond & CBN Tools	513	2,460	101.0%	565	2,662	106.6%	1,702	97.5%	6.1%	297	1,289	114.7%
	T o t a l b y T o o l	Drill	19,799	5,613	113.9%	19,882	5,856	109.3%	8,907	87.4%	14.0%	894	1,496	117.0%
		End Mill	1,024	4,314	93.8%	1,164	4,627	101.5%	4,277	94.6%	10.7%	420	1,742	105.3%
		Milling Cutter	430	780	109.8%	374	693	102.4%	545	77.4%	1.9%	1	23	77.6%
		Gear Cutter	8	523	93.5%	6	500	94.0%	1	88.0%	1.3%	1	116	104.4%
		Broach	3	781	98.8%	2	752	105.5%	0	47.0%	1.9%	1	277	111.9%
		Threading Tool	2,321	3,485	103.0%	2,559	3,843	112.3%	4,281	99.6%	8.7%	1,515	1,870	116.8%
		Single Point Tool	139	843	100.2%	141	846	90.1%	516	106.6%	2.1%	44	363	95.9%
		Reamer	135	336	98.0%	139	372	99.8%	255	97.5%	0.8%	3	25	88.8%
		Saw Blade	312	196	114.7%	314	167	127.5%	74	150.0%	0.5%	134	60	167.8%
		Insert	29,875	15,362	89.6%	32,736	16,812	98.4%	76,099	85.9%	38.2%	20,123	9,793	110.0%
		Other Tools	22,219	2,477	179.7%	22,651	2,426	176.9%	3,788	93.4%	6.2%	6,795	426	100.5%
		Tool Body Components	88	1,557	91.5%	87	1,565	94.9%	296	86.7%	3.9%	55	841	97.6%
		Total Cutting Tools	76,353	36,267	99.2%	80,056	38,458	104.5%	99,040	87.3%	90.1%	29,987	17,033	109.5%
		Wear Resistant Tool	484	3,165	101.5%	478	3,096	100.5%	657	150.9%	7.9%	26	413	97.3%
		Construction Tool	7,653	801	97.7%	7,645	840	96.4%	90	32.0%	2.0%	49	558	94.1%
		Total	84,491	40,234	99.4%	88,179	42,394	104.0%	99,787	87.4%	100.0%	30,062	18,004	108.7%

*HSS includes other special steels.

2.Cemented Carbide Production

Category	Quantity (Thousands of Units)	Weight (tonnes)	Amount (Millions of Yen)
For Cutting Tool	50,384	340	11,958
For Wear and Corrosion Resistance Tool	1,215	72	1,520
For Construction Tool	7,681	10	141
Other	6	1	129
Total Cemented Carbide	59,286	423	13,748

update	2025/12/25
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