

2019年7月度 機械工具生産動態調査表(会員統計)

1. 工 具

単位:千個・百万円

| 区 分      | 生 産    |        |        | 販 売    |        |        | 月末在庫   |        | 生産金額   | 輸 出    |        |        |
|----------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|
|          | 数量     | 金額     | 前年同月比  | 数量     | 金額     | 前年同月比  | 数量     | 前年同月比  | ウェイト   | 数量     | 金額     | 前年同月比  |
| ドリル      | 2,653  | 1,707  | 100.2% | 2,660  | 1,712  | 80.2%  | 10,080 | 139.6% | 4.0%   | 877    | 331    | 103.2% |
| エンドミル    | 185    | 620    | 98.7%  | 178    | 633    | 81.5%  | 566    | 130.1% | 1.4%   | 47     | 60     | 85.0%  |
| カッタ      | 10     | 100    | 96.2%  | 11     | 84     | 96.3%  | 4      | 38.1%  | 0.2%   | 1      | 4      | 93.0%  |
| ギヤカッタ    | 11     | 705    | 88.7%  | 11     | 697    | 87.8%  | 1      | 117.4% | 1.6%   | 2      | 156    | 91.1%  |
| ブローチ     | 4      | 908    | 106.1% | 4      | 900    | 105.5% | 0      | 26.0%  | 2.1%   | 1      | 250    | 130.4% |
| ねじ加工工具   | 3,337  | 3,559  | 110.1% | 3,343  | 3,675  | 106.9% | 3,768  | 128.2% | 8.3%   | 1,851  | 1,416  | 110.4% |
| バイト      | 14     | 44     | 30.3%  | 14     | 48     | 29.1%  | 59     | 105.3% | 0.1%   | 0.0    | 0.0    | -      |
| リーマ      | 56     | 186    | 117.1% | 50     | 152    | 78.1%  | 145    | 105.1% | 0.4%   | 3      | 6      | 112.5% |
| 鋸刃カッタ    | 494    | 155    | 104.3% | 512    | 102    | 121.5% | 18     | 48.9%  | 0.4%   | 98     | 49     | 107.5% |
| 耐摩工具     | 8      | 233    | 101.5% | 12     | 224    | 103.4% | 3      | 44.8%  | 0.5%   | 0      | 30     | 88.7%  |
| 特殊鋼工具計   | 6,773  | 8,217  | 102.7% | 6,794  | 8,227  | 94.1%  | 14,643 | 135.1% | 19.1%  | 2,880  | 2,302  | 108.3% |
| ドリル      | 12,415 | 3,836  | 97.8%  | 14,580 | 3,728  | 94.3%  | 1,623  | 136.9% | 8.9%   | 158    | 806    | 93.0%  |
| エンドミル    | 1,189  | 4,011  | 94.0%  | 1,149  | 3,883  | 89.0%  | 3,999  | 116.6% | 9.3%   | 405    | 1,273  | 87.9%  |
| カッタ      | 394    | 655    | 100.7% | 438    | 680    | 107.2% | 725    | 142.1% | 1.5%   | 0      | 8      | 208.1% |
| ねじ加工工具   | 44     | 440    | 124.0% | 42     | 416    | 114.9% | 103    | 155.7% | 1.0%   | 20     | 146    | 117.6% |
| バイト      | 215    | 1,131  | 102.4% | 210    | 1,053  | 92.0%  | 427    | 103.3% | 2.6%   | 57     | 312    | 102.7% |
| リーマ      | 168    | 348    | 95.7%  | 165    | 355    | 97.8%  | 95     | 130.8% | 0.8%   | 3      | 41     | 98.0%  |
| 鋸刃カッタ    | 10     | 64     | 97.6%  | 9      | 59     | 94.4%  | 1      | 109.2% | 0.1%   | 1      | 2      | 63.9%  |
| インサート    | 48,789 | 14,319 | 94.5%  | 47,736 | 14,406 | 92.0%  | 65,757 | 123.4% | 33.3%  | 20,712 | 6,180  | 85.4%  |
| 耐摩耗工具    | 851    | 3,531  | 99.8%  | 897    | 3,456  | 98.3%  | 944    | 147.8% | 8.2%   | 42     | 375    | 85.2%  |
| 鈹山土木工具   | 10,415 | 857    | 107.3% | 10,385 | 931    | 116.3% | 174    | 88.1%  | 2.0%   | 64     | 516    | 97.6%  |
| 超硬工具計    | 74,488 | 29,193 | 96.6%  | 75,609 | 28,968 | 93.9%  | 73,848 | 123.5% | 67.8%  | 21,462 | 9,660  | 87.9%  |
| ドリル      | 6      | 112    | 99.0%  | 5      | 105    | 98.9%  | 13     | 126.1% | 0.3%   | 0      | 3      | 22.3%  |
| エンドミル    | 19     | 238    | 101.3% | 20     | 261    | 103.2% | 29     | 107.4% | 0.6%   | 7      | 75     | 101.5% |
| カッタ      | 3      | 89     | 105.7% | 3      | 110    | 114.8% | 2      | 107.6% | 0.2%   | 1      | 35     | 249.0% |
| インサート    | 568    | 1,820  | 87.1%  | 699    | 2,320  | 93.8%  | 1,511  | 125.7% | 4.2%   | 333    | 930    | 84.5%  |
| ダイヤ・CBN計 | 595    | 2,259  | 89.6%  | 726    | 2,795  | 95.5%  | 1,554  | 125.3% | 5.2%   | 340    | 1,043  | 86.8%  |
| ドリル      | 15,074 | 5,655  | 98.5%  | 17,245 | 5,545  | 89.5%  | 11,715 | 139.2% | 13.1%  | 1,035  | 1,140  | 94.9%  |
| エンドミル    | 1,393  | 4,869  | 94.9%  | 1,346  | 4,777  | 88.6%  | 4,593  | 118.0% | 11.3%  | 458    | 1,408  | 88.4%  |
| カッタ      | 407    | 843    | 100.6% | 451    | 873    | 106.9% | 731    | 139.9% | 2.0%   | 2      | 47     | 212.7% |
| ギヤカッタ    | 11     | 705    | 88.7%  | 11     | 697    | 87.8%  | 1      | 117.4% | 1.6%   | 2      | 156    | 91.1%  |
| ブローチ     | 4      | 908    | 106.1% | 4      | 900    | 105.5% | 0      | 26.0%  | 2.1%   | 1      | 250    | 130.4% |
| ねじ加工工具   | 3,381  | 3,999  | 111.5% | 3,385  | 4,091  | 107.7% | 3,871  | 128.8% | 9.3%   | 1,871  | 1,562  | 111.1% |
| バイト      | 229    | 1,175  | 94.0%  | 223    | 1,101  | 84.1%  | 486    | 103.6% | 2.7%   | 57     | 312    | 102.5% |
| リーマ      | 224    | 535    | 102.2% | 215    | 507    | 90.9%  | 239    | 114.0% | 1.2%   | 7      | 47     | 99.5%  |
| 鋸刃カッタ    | 503    | 220    | 102.3% | 520    | 161    | 109.9% | 19     | 50.4%  | 0.5%   | 99     | 52     | 104.3% |
| インサート    | 49,357 | 16,140 | 93.6%  | 48,435 | 16,726 | 92.3%  | 67,267 | 123.5% | 37.5%  | 21,045 | 7,110  | 85.3%  |
| その他工具    | 8,363  | 1,572  | 91.1%  | 8,357  | 1,567  | 90.1%  | 4,373  | 97.1%  | 3.7%   | 2,890  | 395    | 81.6%  |
| ボディ関係    | 132    | 1,823  | 106.9% | 114    | 1,813  | 99.7%  | 320    | 118.2% | 4.2%   | 69     | 767    | 101.6% |
| 切削工具小計   | 79,077 | 38,443 | 97.1%  | 80,307 | 38,759 | 93.3%  | 93,615 | 123.5% | 89.3%  | 27,535 | 13,246 | 91.0%  |
| 耐摩耗工具    | 859    | 3,764  | 99.9%  | 909    | 3,681  | 98.6%  | 947    | 146.9% | 8.7%   | 43     | 405    | 85.4%  |
| 鈹山土木工具   | 10,415 | 857    | 107.3% | 10,385 | 931    | 116.3% | 174    | 88.1%  | 2.0%   | 64     | 516    | 97.6%  |
| 総合計      | 90,351 | 43,064 | 97.5%  | 91,600 | 43,370 | 94.1%  | 94,737 | 123.6% | 100.0% | 27,642 | 14,167 | 91.0%  |

2. 超硬合金生産

| 区 分    | 個数(千個) | 重量(t) | 金額(百万円) |
|--------|--------|-------|---------|
| 切 削 用  | 58,905 | 407   | 14,492  |
| 耐摩・耐蝕用 | 1,915  | 95    | 1,446   |
| 鈹山土木用  | 11,002 | 20    | 221     |
| そ の 他  | 22     | 1     | 74      |
| 超硬合金合計 | 71,844 | 524   | 16,232  |

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