

2022年9月度 機械工具生産動態調査表(会員統計)

1. 工 具

単位:千個・百万円

| 区分 | 生産 | | | 販売 | | | 月末在庫 | | 生産金額 | 輸出 | | |
|----------|--------|--------|--------|--------|--------|--------|---------|--------|--------|--------|--------|--------|
| | 数量 | 金額 | 前年同月比 | 数量 | 金額 | 前年同月比 | 数量 | 前年同月比 | ウェイト | 数量 | 金額 | 前年同月比 |
| ドリル | 2,283 | 1,543 | 109.9% | 2,413 | 1,591 | 105.4% | 5,924 | 89.3% | 3.6% | 1,117 | 475 | 137.6% |
| エンドミル | 131 | 505 | 120.3% | 104 | 405 | 96.3% | 305 | 79.0% | 1.2% | 33 | 49 | 106.7% |
| カッタ | 9 | 76 | 121.8% | 8 | 67 | 109.6% | 5 | 84.2% | 0.2% | 2 | 5 | 93.4% |
| ギヤカッタ | 11 | 703 | 101.4% | 9 | 671 | 100.3% | 1 | 97.7% | 1.7% | 2 | 123 | 101.6% |
| ブローチ | 4 | 723 | 88.4% | 3 | 657 | 82.1% | 0 | 78.5% | 1.7% | 1 | 213 | 88.3% |
| ねじ加工工具 | 3,217 | 3,325 | 107.1% | 3,116 | 3,558 | 111.2% | 4,101 | 106.0% | 7.8% | 1,909 | 1,614 | 115.0% |
| バイト | 16 | 41 | 156.8% | 15 | 42 | 127.2% | 50 | 96.2% | 0.1% | 0.0 | 0.5 | - |
| リーマ | 45 | 150 | 103.6% | 45 | 141 | 105.7% | 92 | 90.1% | 0.4% | 5 | 10 | 136.5% |
| 鋸刃カッタ | 236 | 138 | 108.4% | 235 | 88 | 94.8% | 33 | 86.9% | 0.3% | 60 | 32 | 79.7% |
| 耐摩工具 | 6 | 177 | 91.5% | 6 | 169 | 83.6% | 2 | 126.2% | 0.4% | 0 | 22 | 69.7% |
| 特殊鋼工具計 | 5,958 | 7,381 | 105.5% | 5,955 | 7,390 | 103.7% | 10,513 | 94.8% | 17.4% | 3,127 | 2,544 | 113.4% |
| ドリル | 13,571 | 4,246 | 117.6% | 13,623 | 3,880 | 109.4% | 1,787 | 119.4% | 10.0% | 185 | 1,029 | 123.2% |
| エンドミル | 1,075 | 3,833 | 98.5% | 1,130 | 3,842 | 102.8% | 4,139 | 113.0% | 9.0% | 386 | 1,260 | 104.0% |
| カッタ | 329 | 551 | 104.7% | 479 | 563 | 111.6% | 735 | 90.8% | 1.3% | 0 | 5 | 110.9% |
| ねじ加工工具 | 38 | 386 | 117.5% | 35 | 334 | 111.0% | 106 | 129.5% | 0.9% | 15 | 124 | 114.0% |
| バイト | 162 | 914 | 94.3% | 178 | 1,014 | 111.6% | 391 | 100.6% | 2.2% | 51 | 314 | 108.9% |
| リーマ | 114 | 262 | 100.3% | 118 | 294 | 105.5% | 98 | 108.2% | 0.6% | 1 | 14 | 84.1% |
| 鋸刃カッタ | 11 | 72 | 114.4% | 6 | 47 | 96.8% | 5 | 233.4% | 0.2% | 1 | 5 | 127.8% |
| インサート | 52,729 | 15,690 | 107.6% | 50,951 | 15,882 | 112.4% | 76,701 | 123.4% | 36.9% | 19,952 | 7,169 | 108.1% |
| 耐摩耗工具 | 747 | 3,021 | 102.2% | 742 | 3,013 | 99.8% | 353 | 142.4% | 7.1% | 97 | 371 | 93.2% |
| 鋳山土木工具 | 7,723 | 785 | 111.8% | 7,741 | 862 | 119.2% | 100 | 49.4% | 1.8% | 46 | 526 | 122.4% |
| 超硬工具計 | 76,499 | 29,760 | 106.7% | 75,002 | 29,731 | 109.3% | 84,416 | 122.1% | 70.1% | 20,734 | 10,817 | 109.0% |
| ドリル | 4 | 71 | 74.0% | 5 | 91 | 79.8% | 18 | 153.2% | 0.2% | 0 | 1 | 31.6% |
| エンドミル | 12 | 151 | 130.1% | 11 | 143 | 104.2% | 34 | 95.4% | 0.4% | 4 | 45 | 102.6% |
| カッタ | 2 | 53 | 85.6% | 2 | 72 | 104.9% | 1 | 94.6% | 0.1% | 0 | 21 | 110.1% |
| インサート | 520 | 1,907 | 95.6% | 612 | 2,246 | 107.2% | 1,870 | 107.9% | 4.5% | 296 | 990 | 107.4% |
| ダイヤ・CBN計 | 538 | 2,182 | 96.2% | 629 | 2,552 | 105.7% | 1,923 | 107.9% | 5.1% | 300 | 1,057 | 106.9% |
| ドリル | 15,857 | 5,860 | 114.7% | 16,041 | 5,562 | 107.6% | 7,729 | 94.9% | 13.8% | 1,302 | 1,506 | 127.0% |
| エンドミル | 1,219 | 4,488 | 101.4% | 1,245 | 4,390 | 102.2% | 4,479 | 109.6% | 10.6% | 423 | 1,354 | 104.0% |
| カッタ | 339 | 680 | 104.5% | 488 | 701 | 110.7% | 741 | 90.7% | 1.6% | 2 | 31 | 107.3% |
| ギヤカッタ | 11 | 703 | 101.4% | 9 | 671 | 100.3% | 1 | 97.7% | 1.7% | 2 | 123 | 101.6% |
| ブローチ | 4 | 723 | 88.4% | 3 | 657 | 82.1% | 0 | 78.5% | 1.7% | 1 | 213 | 88.3% |
| ねじ加工工具 | 3,255 | 3,711 | 108.1% | 3,151 | 3,892 | 111.2% | 4,207 | 106.5% | 8.7% | 1,924 | 1,738 | 114.9% |
| バイト | 178 | 955 | 96.0% | 193 | 1,057 | 112.2% | 441 | 100.1% | 2.2% | 51 | 315 | 109.0% |
| リーマ | 159 | 412 | 101.5% | 163 | 436 | 105.6% | 190 | 98.6% | 1.0% | 6 | 24 | 99.4% |
| 鋸刃カッタ | 247 | 210 | 110.4% | 241 | 134 | 95.5% | 38 | 95.5% | 0.5% | 61 | 37 | 83.7% |
| インサート | 53,249 | 17,597 | 106.1% | 51,563 | 18,128 | 111.8% | 78,570 | 123.0% | 41.4% | 20,248 | 8,159 | 108.1% |
| その他工具 | 7,302 | 1,407 | 96.0% | 7,634 | 1,504 | 98.1% | 4,080 | 106.6% | 3.3% | 3,742 | 468 | 93.7% |
| ボディ関係 | 113 | 1,747 | 100.6% | 104 | 1,699 | 103.5% | 347 | 108.8% | 4.1% | 58 | 752 | 107.2% |
| 切削工具小計 | 81,933 | 38,494 | 105.4% | 80,835 | 38,831 | 108.0% | 100,824 | 117.7% | 90.6% | 27,818 | 14,719 | 109.0% |
| 耐摩耗工具 | 754 | 3,198 | 101.5% | 748 | 3,183 | 98.8% | 355 | 142.3% | 7.5% | 97 | 393 | 91.4% |
| 鋳山土木工具 | 7,723 | 785 | 111.8% | 7,741 | 862 | 119.2% | 100 | 49.4% | 1.8% | 46 | 526 | 122.4% |
| 総合計 | 90,410 | 42,477 | 105.2% | 89,324 | 42,875 | 107.4% | 101,279 | 117.6% | 100.0% | 27,961 | 15,638 | 108.9% |

2. 超硬合金生産

| 区分 | 個数(千個) | 重量(t) | 金額(百万円) |
|--------|--------|-------|---------|
| 切削用 | 62,271 | 398 | 15,372 |
| 耐摩・耐蝕用 | 1,860 | 83 | 1,535 |
| 鋳山土木用 | 7,845 | 12 | 133 |
| その他 | 16 | 1 | 63 |
| 超硬合金合計 | 71,992 | 494 | 17,104 |

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