# 2026年5月度　機械工具生産動態調査表（会員統計）

1.　工　具

単位：千個・百万円

| 一般社団法人日本機械工具工業会会員統計 | 区分 | 生産 | | | 販売 | | | 月末在庫 | | 生産金額 | 輸出 | | |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| | | 数量 | 金額 | 前年同月比 | 数量 | 金額 | 前年同月比 | 数量 | 前年同月比 | ウェイト | 数量 | 金額 | 前年同月比 |
| | ドリル | 1,767 | 1,321 | 111.2% | 2,041 | 1,478 | 119.2% | 6,706 | 89.5% | 3.0% | 952 | 417 | 142.9% |
| | エンドミル | 68 | 441 | 105.4% | 73 | 387 | 110.7% | 325 | 83.0% | 1.0% | 23 | 58 | 141.8% |
| | カッタ | 5 | 124 | 81.0% | 5 | 52 | 95.9% | 5 | 101.8% | 0.3% | 0 | 1 | 77.2% |
| | ギヤカッタ | 8 | 565 | 113.3% | 7 | 542 | 114.1% | 1 | 93.9% | 1.3% | 1 | 151 | 133.8% |
| | ブローチ | 3 | 766 | 110.3% | 2 | 687 | 109.8% | 0 | 89.9% | 1.7% | 1 | 224 | 80.6% |
| | ねじ加工工具 | 2,148 | 3,135 | 104.6% | 2,886 | 3,760 | 126.0% | 3,949 | 89.2% | 7.1% | 1,943 | 2,071 | 145.4% |
| | バイト | 3 | 12 | 122.7% | 2 | 15 | 110.3% | 32 | 86.4% | 0.0% | 0.0 | 0.0 | － |
| | リーマ | 24 | 107 | 103.4% | 25 | 116 | 108.4% | 94 | 88.0% | 0.2% | 2 | 5 | 146.0% |
| | 鋸刃カッタ | 210 | 127 | 98.8% | 223 | 103 | 103.4% | 47 | 139.6% | 0.3% | 123 | 56 | 116.9% |
| | 耐摩工具 | 3 | 206 | 211.4% | 3 | 191 | 162.1% | 0 | 114.7% | 0.5% | 0 | 27 | 208.1% |
| | **特殊鋼工具計** | 4,240 | 6,803 | 108.2% | 5,268 | 7,331 | 120.9% | 11,161 | 89.3% | 15.4% | 3,046 | 3,010 | 136.0% |
| | ドリル | 22,018 | 4,781 | 115.8% | 21,273 | 5,416 | 132.8% | 1,692 | 88.3% | 10.8% | 197 | 1,353 | 135.2% |
| | エンドミル | 952 | 3,803 | 104.5% | 1,114 | 4,550 | 121.8% | 3,485 | 85.5% | 8.6% | 406 | 1,807 | 114.0% |
| | カッタ | 200 | 672 | 126.3% | 269 | 788 | 152.8% | 365 | 70.0% | 1.5% | 0 | 6 | 152.3% |
| | ねじ加工工具 | 29 | 396 | 119.6% | 31 | 394 | 121.8% | 80 | 92.7% | 0.9% | 13 | 152 | 106.3% |
| | バイト | 94 | 860 | 94.7% | 99 | 870 | 101.9% | 444 | 89.4% | 1.9% | 43 | 389 | 109.5% |
| | リーマ | 37 | 263 | 123.1% | 46 | 325 | 132.3% | 161 | 105.0% | 0.6% | 2 | 24 | 149.2% |
| | 鋸刃カッタ | 6 | 48 | 96.6% | 5 | 38 | 93.5% | 0 | 39.0% | 0.1% | 0 | 1 | 113.3% |
| | インサート | 31,071 | 14,961 | 112.2% | 32,777 | 16,795 | 118.8% | 57,946 | 72.8% | 33.9% | 19,855 | 9,756 | 129.9% |
| | 耐摩耗工具 | 484 | 4,212 | 136.2% | 548 | 4,200 | 136.0% | 365 | 68.0% | 9.5% | 15 | 624 | 135.6% |
| | 鉱山土木工具 | 7,739 | 930 | 99.6% | 7,744 | 1,400 | 147.8% | 40 | 79.4% | 2.1% | 46 | 732 | 113.5% |
| | **超硬工具計** | 62,630 | 30,926 | 113.8% | 63,906 | 34,774 | 124.4% | 64,578 | 73.8% | 70.0% | 20,577 | 14,844 | 126.7% |
| | ドリル | 6 | 93 | 99.7% | 6 | 91 | 107.2% | 22 | 123.5% | 0.2% | 0 | 2 | 172.4% |
| | エンドミル | 9 | 150 | 115.0% | 10 | 167 | 113.8% | 31 | 85.0% | 0.3% | 3 | 41 | 84.0% |
| | カッタ | 1 | 37 | 93.6% | 1 | 55 | 114.6% | 1 | 79.2% | 0.1% | 0 | 12 | 114.4% |
| | インサート | 479 | 2,106 | 107.6% | 538 | 2,349 | 114.0% | 1,581 | 95.8% | 4.8% | 281 | 1,200 | 117.2% |
| | **ダイヤ・ＣＢＮ計** | 494 | 2,386 | 107.4% | 554 | 2,662 | 113.8% | 1,635 | 95.9% | 5.4% | 284 | 1,255 | 115.8% |
| | ドリル | 23,791 | 6,195 | 114.6% | 23,320 | 6,985 | 129.3% | 8,420 | 89.3% | 14.0% | 1,149 | 1,772 | 136.9% |
| | エンドミル | 1,030 | 4,394 | 104.9% | 1,197 | 5,105 | 120.6% | 3,842 | 85.2% | 9.9% | 432 | 1,906 | 113.8% |
| | カッタ | 206 | 833 | 114.9% | 275 | 894 | 144.9% | 370 | 70.3% | 1.9% | 0 | 19 | 119.1% |
| | ギヤカッタ | 8 | 565 | 113.3% | 7 | 542 | 114.1% | 1 | 93.9% | 1.3% | 1 | 151 | 133.8% |
| | ブローチ | 3 | 766 | 110.3% | 2 | 687 | 109.8% | 0 | 89.9% | 1.7% | 1 | 224 | 80.6% |
| | ねじ加工工具 | 2,177 | 3,531 | 106.1% | 2,918 | 4,154 | 125.6% | 4,030 | 89.2% | 8.0% | 1,956 | 2,224 | 141.8% |
| | バイト | 97 | 872 | 95.0% | 102 | 884 | 102.1% | 476 | 89.2% | 2.0% | 43 | 389 | 109.5% |
| | リーマ | 61 | 370 | 116.7% | 71 | 442 | 125.1% | 255 | 98.0% | 0.8% | 4 | 29 | 148.7% |
| | 鋸刃カッタ | 216 | 175 | 98.2% | 228 | 141 | 100.6% | 47 | 138.4% | 0.4% | 124 | 57 | 116.9% |
| | インサート | 31,550 | 17,067 | 111.6% | 33,314 | 19,144 | 118.2% | 59,527 | 73.2% | 38.6% | 20,136 | 10,956 | 128.4% |
| | その他工具 | 21,698 | 2,594 | 196.0% | 22,087 | 2,696 | 207.9% | 3,671 | 92.3% | 5.9% | 7,053 | 613 | 162.3% |
| | ボディ関係 | 82 | 1,479 | 94.8% | 90 | 1,614 | 103.9% | 271 | 84.4% | 3.3% | 60 | 909 | 111.2% |
| | 切削工具小計 | 80,918 | 38,840 | 112.8% | 83,610 | 43,287 | 123.4% | 80,911 | 76.8% | 87.9% | 30,959 | 19,248 | 127.5% |
| | 耐摩耗工具 | 488 | 4,418 | 138.5% | 552 | 4,391 | 136.9% | 366 | 68.1% | 10.0% | 15 | 651 | 137.6% |
| | 鉱山土木工具 | 7,739 | 930 | 99.6% | 7,744 | 1,400 | 147.8% | 40 | 79.4% | 2.1% | 46 | 732 | 113.5% |
| | **総合計** | 89,145 | 44,188 | 114.6% | 91,906 | 49,077 | 125.1% | 81,317 | 76.7% | 100.0% | 31,020 | 20,631 | 127.3% |

2.　超硬合金生産

| 区分 | 個数（千個） | 重量(t) | 金額（百万円） |
|---|---|---|---|
| 切削用 | 51,383 | 370 | 13,612 |
| 耐摩・耐蝕用 | 412 | 59 | 2,401 |
| 鉱山土木用 | 7,662 | 9 | 169 |
| その他 | 2 | 0 | 90 |
| 超硬合金合計 | 59,460 | 439 | 16,273 |

| 更新日 | 2026/06/26 |
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